



1/6

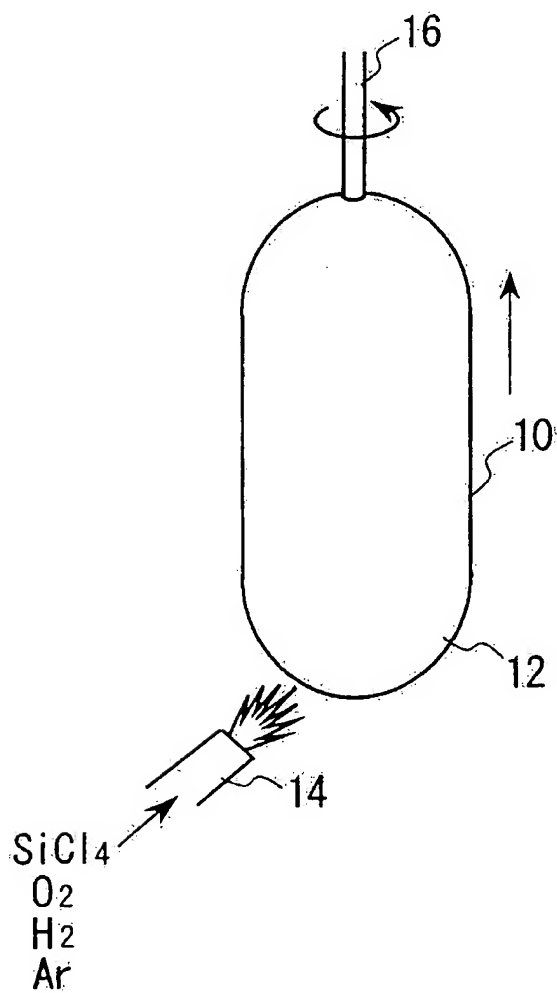


FIG. 1

2/6

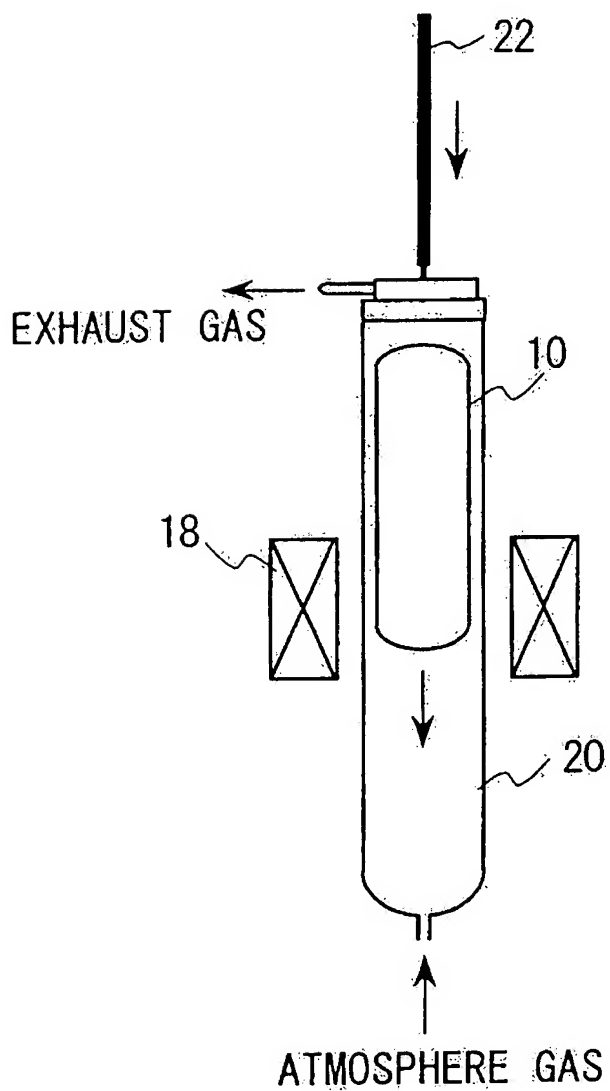


FIG. 2

3/6

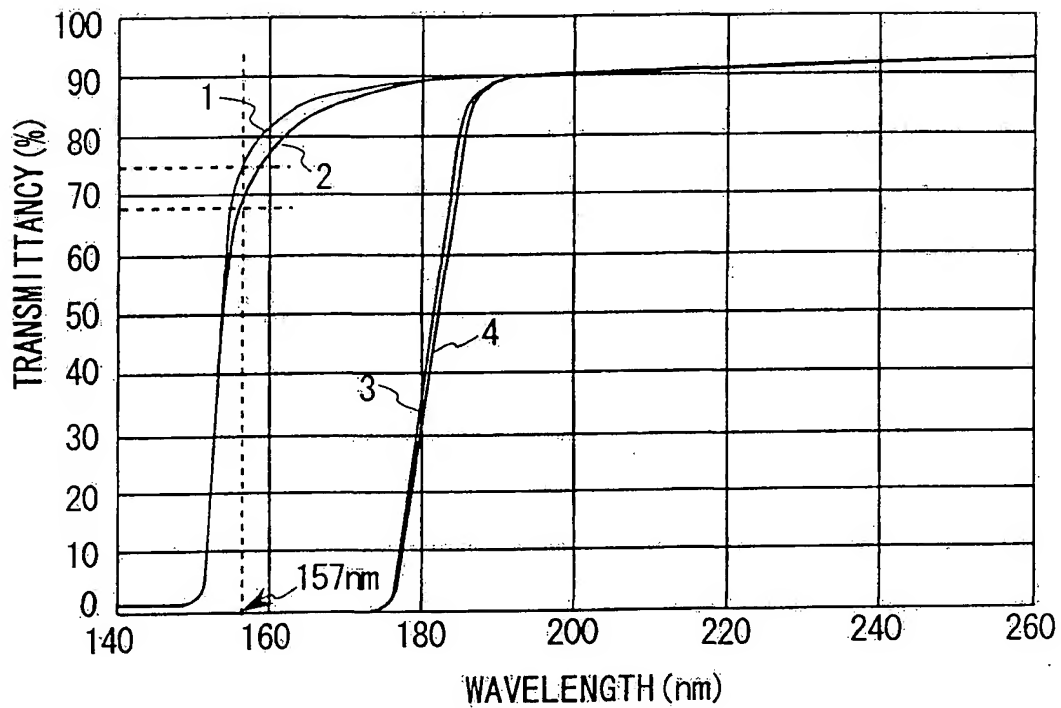
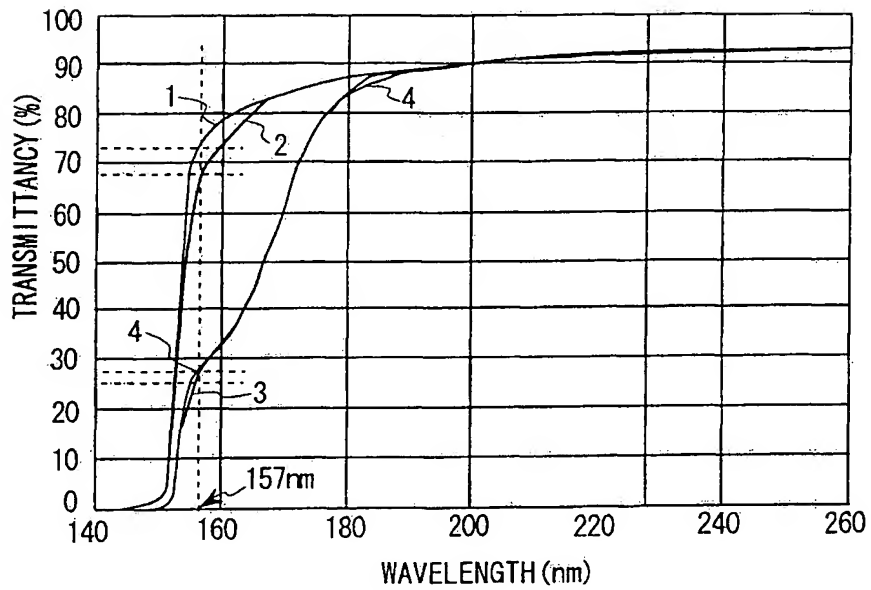


FIG. 3

4/6



5/6

	CONDITIONS			REMARKS
		FIRST PROCESS	SECOND PROCESS	
EXAMPLE 1	ATMOSPHERE TEMPERATURE PASSING SPEED	He 3 ℓ/min, H ₂ 0.5 ℓ/min 1000°C 3mm/min	SiF ₄ 1.6 ℓ/min 1380°C 3mm/min	PRE-HEATING PROCESS WITH H ₂
COMPARATIVE EXAMPLE 1	ATMOSPHERE TEMPERATURE PASSING SPEED	NONE	SiF ₄ 1.6 ℓ/min 1380°C 3mm/min	NO PRE-HEATING
COMPARATIVE EXAMPLE 2	ATMOSPHERE TEMPERATURE PASSING SPEED	NONE	SiF ₄ 1.6 ℓ/min, H ₂ 0.5 ℓ/min 1380°C 3mm/min	NO PRE-HEATING; SINTERING WITH H ₂
COMPARATIVE EXAMPLE 3	ATMOSPHERE TEMPERATURE PASSING SPEED	He 3 ℓ/min, Cl ₂ 0.3 ℓ/min 1000°C 3mm/min	SiF ₄ 1.6 ℓ/min, H ₂ 0.5 ℓ/min 1380°C 3mm/min	DEHYDRATION WITH Cl ₂ ; SINTERING WITH H ₂

FIG. 5

6/6

	CONDITIONS			REMARKS
		FIRST PROCESS	SECOND PROCESS	
EXAMPLE 2	ATMOSPHERE TEMPERATURE PASSING SPEED	He 3 l/min, O ₂ 1 l/min 1000°C 3mm/min	SiF ₄ 1.6 l/min 1380°C 3mm/min	PRE-HEATING PROCESS WITH O ₂
COMPARATIVE EXAMPLE 4	ATMOSPHERE TEMPERATURE PASSING SPEED	NONE	SiF ₄ 1.6 l/min 1380°C 3mm/min	NO PRE-HEATING
COMPARATIVE EXAMPLE 5	ATMOSPHERE TEMPERATURE PASSING SPEED	NONE	SiF ₄ 1.6 l/min, O ₂ 1 l/min 1380°C 3mm/min	NO PRE-HEATING; SINTERING WITH O ₂
COMPARATIVE EXAMPLE 6	ATMOSPHERE TEMPERATURE PASSING SPEED	He 3 l/min, Cl ₂ 0.3 l/min 1000°C 3mm/min	SiF ₄ 1.6 l/min, O ₂ 1 l/min 1380°C 3mm/min	DEHYDRATION WITH Cl ₂ ; SINTERING WITH O ₂

FIG. 6